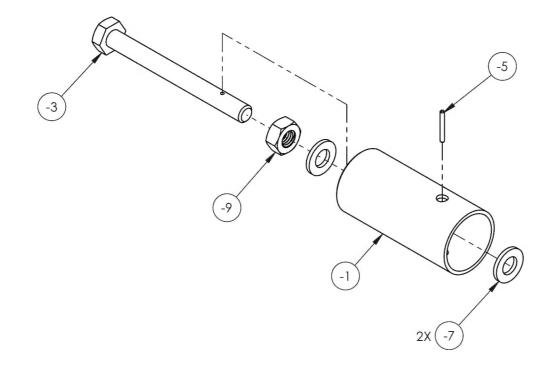
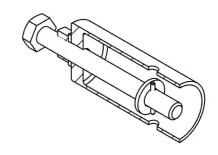
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REVISIONS								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED			
1		RELEASED FOR PRODUCTION.	7/19/2016	DPD	JAG			

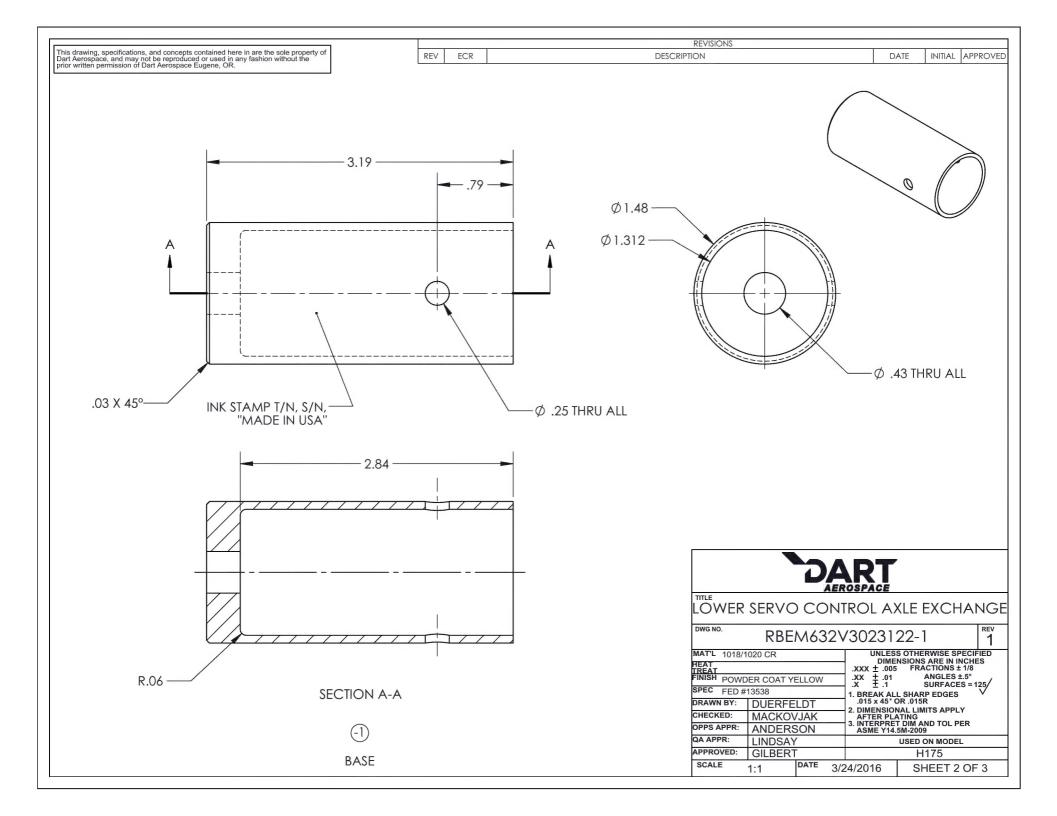




NOTES: 1. REF. AIRBUS T/N: M632V3023122. 2. PART OF KIT RBEM632V3023102.

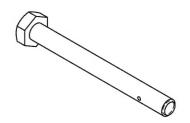
LOWER SERVO CONTROL AXLE EXCHANGE RBEM632V3023122

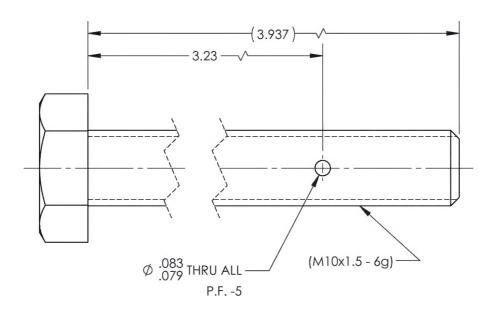
HEAT_								DIMENSIONS ARE IN INCHES .XXX + .005 FRACTIONS ± 1/8					
ASSY QTY	ASSY QTY	B/O	Part #	UNIT	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	SF	REAT REAT INISH	.XX ± .01 ANGLES ±X ± .1 SURFACES 1. BREAK ALL SHARP EDGES		
			-1	1	BASE	1018/1020 CR		2	_	RAWN BY:	DUERFELDT	2. DIMENSIONAL LIMITS APPLY	
-			_	-				_	CI	HECKED:	MACKOVJAK	AFTER PLATING	
			-3	- 1	HEX HEAD CAP SCREW	S.S.	M10 X 1.5mm X 100mm (MCMCASTER-CARR #91287A382) MODIFIED	3	OPPS APPR: ANDERSON		ANDERSON	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
		B/O	-5	1	SPRING PIN	S.S.	M2 X 20mm (MCMASTER-CARR #91610A210)	1	Q	A APPR:	LINDSAY	USED ON MODEL	
		B/O	-7	2	WASHER	S.S.	M10 (MCMASTER-CARR #93475A280)	1	Al	PPROVED:	GILBERT	H175	
		B/O	-9	1	HEX NUT	S.S.	M10 X 1.5mm (MCMASTER-CARR #91828A415)	1	S	SCALE	1:2 DATE 3/	24/2016 SHEET 1 OF 3	



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REVISIONS									
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				







TITLE

LOWER SERVO CONTROL AXLE EXCHANGE

DWG NO. RBEM632V3023122-3 MAT'L S.S. UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

.XXX ± .005 FRACTIONS ± 1/8

.XX + .01 ANGLES ± .5°

.X ± .1 SURFACES = 125/ SPEC 1. BREAK ALL SHARP EDGES .015 x 45 'OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 DRAWN BY: DUERFELDT CHECKED: MACKOVJAK OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL APPROVED: GILBERT H175 SCALE 2:1 3/24/2016 SHEET 3 OF 3

(-3)

HEX HEAD CAP SCREW